

# Tutorial: Build your PRmk5 XL in 3D

## 1. Choose your PRmk5 XL height

The height of the PRmk5 XL depends on the maximum infeed or outfeed height. The table below shows the PRmk5 XL height which belong to the selected maximum infeed or outfeed height. Behind the PRmk5 XL height you can find the sections you need to build your PRmk5 XL.

All sizes in this document are based on a PRmk5 XL including Qimarox RollerDrive conveyor. Minimum in/ outfeed height is 812mm.

Maximum infeed/ outfeed height (mm)	PRmk5 XL height (mm)	Bottom section	Mid section	Top section
2835	3450	1725	None	1725
3085	3700	1975	None	1725
3335	3950	1975	None	1975
3585	4200	1725	1x 750	1725
3835	4450	1975	1x 750	1725
4085	4700	1725	1x 1250	1725
4335	4950	1975	1x 1250	1725
4585	5200	1725	1x 1750	1725
4835	5450	1975	1x 1750	1725
5085	5700	1975	1x 1750	1975
5335	5950	1725	2x 1250	1725
5585	6200	1975	2x 1250	1725
5835	6450	1975	2x 1250	1975
6085	6700	1975	1x 1250; 1x 1750	1725
6335	6950	1725	2x 1750	1725
6585	7200	1975	2x 1750	1725
6835	7450	1975	2x 1750	1975
7085	7700	1725	2x 1250; 1x 1750	1725
7335	7950	1975	2x 1250; 1x 1750	1725
7585	8200	1725	2x 1250; 1x 1750	1725
7835	8450	1975	1x 1250; 2x 1750	1725
8085	8700	1725	3x 1750	1725
8335	8950	1975	3x 1750	1725
8585	9200	1975	3x 1750	1975
8835	9450	1725	2x 1250; 2x 1750	1725
9085	9700	1975	2x 1250; 2x 1750	1725
9335	9950	1975	2x 1250; 2x 1750	1975
9585	10200	1975	1x 1250; 3x 1750	1725
9835	10450	1725	4x 1750	1725
10085	10700	1975	4x 1750	1725
10335	10950	1975	4x 1750	1975
10585	11200	1725	2x 1250; 3x 1750	1725
10835	11450	1975	2x 1250; 3x 1750	1725

Maximum infeed/ outfeed height (mm)	PRmk5 XL height (mm)	Bottom section	Mid section	Top section
11085	11700	1725	1x1250; 4x 1750	1725
11335	11950	1975	1x1250; 4x 1750	1725
11585	12200	1725	5x 1750	1725
11835	12450	1975	5x 1750	1725
12085	12700	1975	5x 1750	1975
12335	12950	1725	2x 1250; 4x 1750	1725
12585	13200	1975	2x 1250; 4x 1750	1725
12835	13450	1725	1x 1250; 5x 1750	1725
13085	13700	1975	1x 1250; 5x 1750	1725
13335	13950	1725	6x 1750	1725
13585	14200	1975	6x 1750	1725
13835	14450	1975	6x 1750	1975
14085	14700	1725	2x 1250; 5x 1750	1725
14335	14950	1975	2x 1250; 5x 1750	1725
14585	15200	1725	1x 1250; 6x 1750	1725
14835	15450	1975	1x 1250; 6x 1750	1725
15085	15700	1725	7x 1750	1725
15335	15950	1975	7x 1750	1725
15585	16200	1975	7x 1750	1975
15835	16450	1725	2x 1250; 6x 1750	1725
16085	16700	1975	2x 1250; 6x 1750	1725
16335	16950	1725	1x1250; 7x 1750	1725
16585	17200	1975	1x1250; 7x 1750	1725
16835	17450	1725	8x 1750	1725
17085	17700	1975	8x 1750	1725
17335	17950	1975	8x 1750	1975

Consult Qimarox when your column height exceeds 17950mm.

## 2. Configure your PRmk5 XL

Open the required sections from the previously downloaded zipfiles (see step 1). Place the sections on top of each other. Your PRmk5 XL is now complete!

